GEFRAN

Nak FILLED MELT PRESSURE TRANSMITTERS

KN SERIES

Voltage output



The KN Series are for use in high temperature applications where the process temperatures may reach 538°C (1000°F) such as high temperature engineered polymers.

The K Series utilizes standard melt pressure principles and construction, but uses a near incompressible (NAK Sodium Potassium) for pressure transmission.

The K Series strain sensing technology is bonded foil strain gage.

MAIN FEATURES

- Pressure ranges from:
 0-35 to 0-1000 bar / 0-500 to 0-15000 psi
- Accuracy: < ±0.25% FSO (H); < ±0.5% FSO (M)
- Hydraulic transmission system for pressure signal guarantees stability at working temperature (NaK).
 Liquid conforming to RoHS Directive.
 NaK is defined as a safe substance (GRAS).
- Quantity of NaK contained per model: KN0 series (30mm³) [0.00183 in³], KN1, KN2, KN3 (40mm³) [0.00244 in³]
- 1/2-20UNF, M18x1.5 standard threads; other types available on request
- · Autozero function on board / external option
- · Stem drift Autocompensation function (SP version)
- Inconel 718 diaphragm with GTP+ coating for temperatures up to 538°C (1000°F)
- 15-5 PH diaphragm with GTP+ coating for temperatures up to 400°C (750°F)
- Hastelloy C276 diaphragm for temperatures up to 300°C (570°F)
- 17-7 PH corrugated diaphragm with GTP+ coating for ranges below 100 bar-1500 psi up to 400°C (750°F)
- · Material of stem 17-4PH

GTP+ (advanced protection)
Coating with high resistance against corrosion, abrasion
and high temperature

AUTOZERO FUNCTION

All signal variations in the absence of pressure can be eliminated by using the Autozero function.

This function is activated by closing a magnetic contact located on the transmitter housing.

he procedure is permitted only with pressure at zero.

AUTOCOMPENSATED INFLUENCE OF MELT TEMPERATURE

Thanks to internal self-compensation, the KSP series transmitter cancels the effect of pressure signal variation caused by variation of Melt temperature.

This reduces at the minimum the read error caused by heating of the filling fluid (typical of all sensors built with "filled" technology).

The drift values declared in the version with Autocompensation are valid for media temperatures up to 500°C.

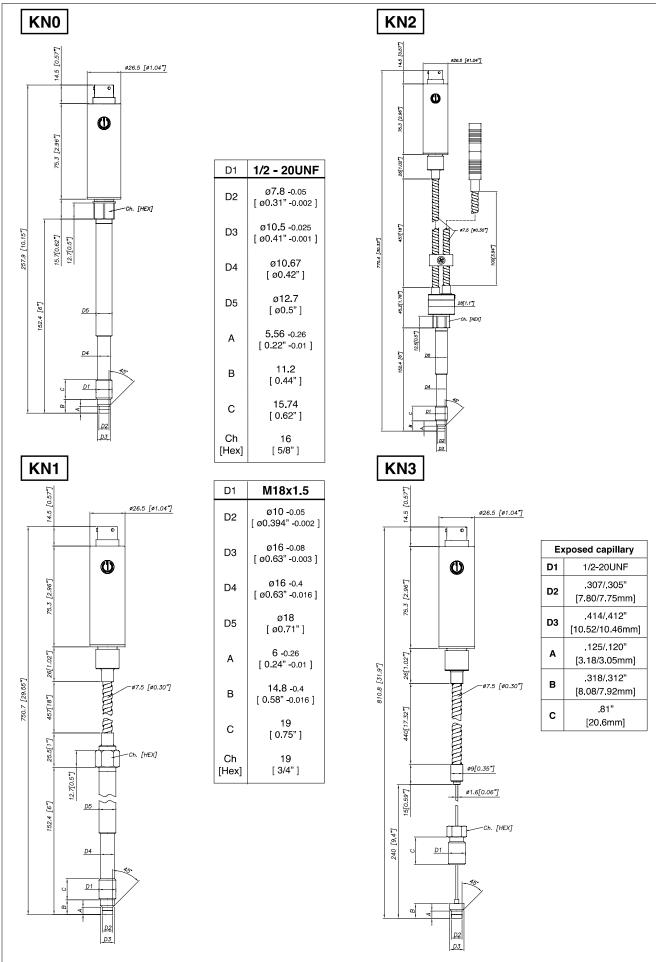
TECHNICAL SPECIFICATIONS

Accuracy (1)	H <±0.25%FSO (1001000 bar) M <±0.5%FSO (351000 bar)
Resolution	Infinite
Measurement range	035 to 01000bar 0500 to 015000psi
Maximum overpressure (without degrading performances)	2 x FSO 1.5 x FSO over 700bar/10000psi
Measurement principle	Extensimetric
Power supply	1530Vdc N, C 1030Vdc B, M
Maximum current absorption	25mA
Insulation resistance (at 50Vdc)	>1000 MOhm
Output signal Full Scale (FSO)	5Vdc (M) - 10Vdc (N) 5,1Vdc (B) - 10,1Vdc (C)
Zero balance (tolerance ± 0.25% FSO)	0Vdc (M, N) 0.1Vdc (B, C)
Zero signals adjustment (tolerance ± 0.25% FSO)	"Autozero" function
Span adjustment within ± 5% FSO	See Melt manual
Maximum allowed load	1 mA
Response time (1090% FSO)	~ 1ms
Output noise (RMS 10-400Hz)	< 0.025% FSO
Calibration signal	80% FSO
Output short circuit and reverse polarity protection	YES
Compensated temperature range	0+85°C
Operating temperature range	-30+105°C
Storage temperature range	-40+125°C
Thermal drift in compesated range: Zero / Calibration / Sensibility	<0.02% FSO/°C
Diaphragm maximum temperature	538°C 1000°F
Zero drift (zero)	< 3,5bar/100°C / < 28 psi/100°F
Zero drift temperature for Autocompensated version (SP) within the temperature range 20°C-500°C inclusive the drift temperature of the housing	< 0.005 bar/°C 100 ≤ p < 500 bar 0.0022 %FS/°C p ≥ 500 bar
Thermocouple (model KN2)	STD : tipo "J" (isolated junction)
Protection degree (with 6-pole female connector)	IP65

FSO = Full Scale Output

(1) BFSL method (Best Fit Straight Line): includes combined effects of Non-Linearity, Hysteresis and Repeatability.

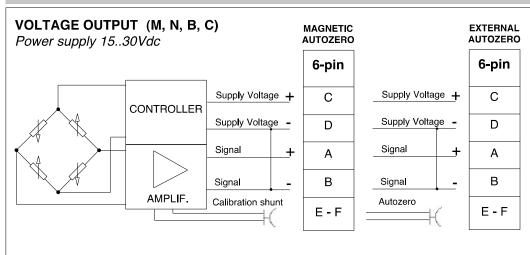
MECHANICAL DIMENSIONS



NOTE: dimensions refer to rigid stem length option "4" (153 mm – 6")

WARNING: For installation use a maximum tightening torque of 56 Nm(500 in-lb)

ELECTRICAL CONNECTIONS



6 pin connector VPT07RA10-6PT2 (PT02A-10-6P)

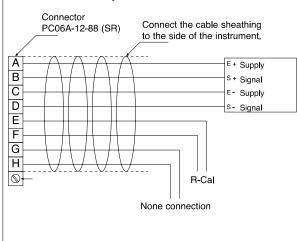


8 pin connector PC02E-12-8P Bendix



Shield drain wire is tied to connector via cable clamp

8-pin connector



Magnetic Autozero version

version

A = Excitation + (white)

B = Signal + (red)

C = Excitation - (green)

D = Signal - (black)

E = R-Cal (blue)

F = R-Cal (brown)

G = no connection H = no connection

External Autozero

version
A = Excitation + (white)

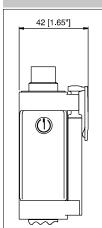
B = Signal + (red)
C = Excitation - (green)
D = Signal - (black)

E = Autozero (blue)
F = Autozero (brown)

G = no connection

H = no connection

AUTOZERO FUNCTION



Autozero function The is activated through a magnetic contact (external magnet supplied with the sensor).

See the manual for a complete Autozero function explanation.

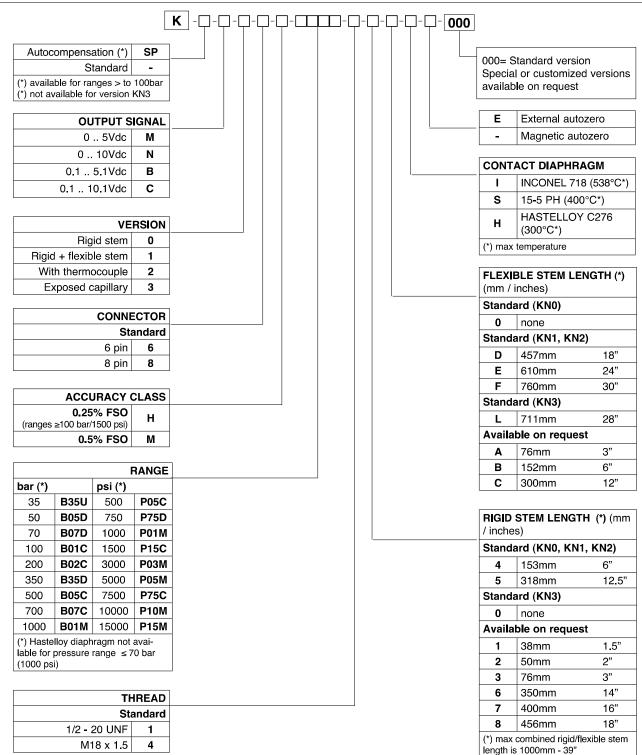
ACCESSORIES

Connectors	
6-pin female connector (IP65 protection degree)	CON300
8-pin female connector	CON307
Extension cables	
6-pin connector with 8m (25 ft) cable	C08WLS
6-pin connector with 15m(50 ft) cable	C15WLS
6-pin connector with 25m (75 ft) cable	C25WLS
6-pin connector with 30m (100 ft) cable	C30WLS
8-pin connector with 8m (25 ft) cable	E08WLS
8-pin connector with 15m (50 ft) cable	E15WLS
8-pin connector with 25m (75 ft) cable	E25WLS
8-pin connector with 30m (100 ft) cable	E30WLS
Other lengths	on request
Accessories	
Mounting bracket	SF18
Dummy plug for 1/2-20 UNF	SC12
Dummy plug for M18x1,5	SC18
Drill kit for 1/2 -20 UNF	KF12
Drill kit for M18 x 1,5	KF18
Cleaning kit for 1/2-20 UNF	CT12
Cleaning kit for M18x1,5	CT18
Fixing pen clip	PKIT309
Autozero pen	PKIT312
Thermocouple for KN2 model Type "J" (153mm - 6" rigid stem)	TTER 601

Cable color code 6 wires		
Conn.	Wire	
A	Red	
В	Black	
С	White	
D	Green	
E	Blue	
F	Orange	

Codice colore cavo 8 wires	
Conn.	Wire
A	White
В	Red
С	Green
D	Black
E	Blue
F	Orange
G	n.c.
Н	n.c.

ORDER CODE



Examples

KN2-6-M-B07C-1-4-D-I-000

Melt pressure transducer with type "J" thermocouple, 0..10Vdc output, 6-pin connector, 1/2-20UNF thread, 700 bar pressure range, 0.5% accuracy class, 153 mm (6") rigid stem, 457mm (18") flexible stem, Inconel 718 diaphragm.

KSPM0-6-M-P03M-1-4-0-I-000

Melt pressure transducer autocompensated version, rigid stem, 0..5Vdc output, 6-pin connector, 1/2-20UNF thread, 3000 psi pressure range, 0.5% accuracy class, 153 mm (6") rigid stem Inconel 718 diaphragm.

Sensors are manufactured in compliance with:

- EMC compatibility directive
- RoHS directive

Electrical installation requirements and Conformity certificate are available on our web site: www.gefran.com

GEFRAN spa reserves the right to make any kind of design or functional modification at any moment without prior notice

GEFRAN spa

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